

Sufficient standard types of tools are available in size as well as profile !

Tool selection guide table

Pay attention to tool's allowable tonnage when selected.

* Some models may need additional die-block #55 for height adjustment

Thickness SPCC

Tensile strength 450-500N/mm

<p>1. 90° bend t:0.4-3.2mm</p>	<p>2. 90° deep bend t:0.4-3.2mm</p>	<p>3. 90° bend (sword) t:0.4-2.0mm</p>	<p>4. 90° Gooseneck t: 0.4-3.2mm</p>	<p>5. 90° bend (sash) t: 0.4-2.3mm</p>
<p>6. 90° bend (heavy gauge) t: 4-10mm</p>	<p>7. 90° bend (Reversible) t: 0.4- 4.0mm</p>	<p>8. 90° (heavier gauge) t:10-15mm</p>	<p>9. R-bend (Urethane) t:0.4 - 3.2mm</p>	<p>10. R-bend (2 process) t: 1.2 - 1.5mm</p>
<p>11. Acute bend (heavy gauge) t: 4 - 5mm</p>	<p>12. Acute bend (air-bend) t: 0.4 - 2.3 mm</p>	<p>13. Hemming (acute bend) t: 0.4 - 2.0 mm</p>	<p>14. Hemming (flattening) t: 0.4 - 2.0 mm</p>	<p>15. Hemming (Acute bend) t: 2.3 - 3.5mm</p>
<p>16. Hemming (upflange) t: 0.4 - 3.2 mm</p>	<p>17. Hemming (trust protection) t: 0.4- 3.2mm</p>	<p>18. V and hemming t: 1.2-1.6mm</p>	<p>19. Multi-Radius t:0.4-3.2mm</p>	<p>20. Wing-bend t: 1.6-6 mm</p>